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In this first chapter about micromachining with electrochemical discharges, the fundamentals of the material removal mechanism are discussed. Electrochemical discharges

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provide the energy needed for machining. For a long time it was believed that material removal takes place through melting of the workpiece, similar to electrical discharge machining.

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Micromachining Using Electrochemical Discharge Phenomenon, Second Edition fills this gap. It is unique in its detailed coverage of all aspects of the Micro-ECDM process, as well as Spark Assisted Chemical Engraving (SACE). As such, it covers technologies such as chemical etching, micro-drilling, and other material removal mechanisms, high

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aspect ratio machining, design and construction of the machining apparatus, and a wide range of applications.

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The potential of electrochemical

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Electrochemical discharges provide heat and electrons at high energy localized in space and time. The combination of these two effects and its wise utilization may certainly open up new and exciting applications and research.

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Micromachining Using Electrochemical Discharge Phenomenon presents an unconventional and largely unknown technology, which is able to micro-machine at relatively low cost glass, polymers and other materials. This process is called Spark Assisted Chemical Engraving (SACE), or Electro

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Micro-machining is an advanced manufacturing technique of growing importance, and adoption of micro-

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machining using electrochemical discharges (Micro-ECDM) has increased steadily in recent years. Among new developments is the interest of industry in Micro-ECDM.

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It is reported in related papers and patents that Electrochemical Discharge Machining (ECDM) process is a good choice for machining non-conductive, hard and brittle materials. However, the machining performance of ECDM

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process, especially in the aspect of geometric accuracy and surface quality, needs to be greatly improved.

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Development of Ultrasonic Vibration Assisted Micro ...

Electrochemical micromachining (μ ECM) is a non-conventional machining process based on the phenomenon of

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electrolysis. μ ECM became an attractive area of research due to the fact that this process does not create any defective layer after machining and that there is a growing demand for better surface integrity on different micro applications including microfluidics systems, stress-free ...

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