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ROBOTICS - LABORATORY MANUAL DEPARTMENT OF MECHANICAL ENGINEERING - VPCOE Figure: Pivot type gripper Therefore, the piston device would have to provide an actuating force of 80 kgf to close the gripper with a force against the boxes of 20 kgf. Model 2: A block of weight having 1400 N is to be gripped as shown in figure. Find the clamping force assuming a safety factor 2.

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